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Apr 17, 2001

US-PAT-NO: 6218321

DOCUMENT-IDENTIFIER US 6218321 B1

TITLE: Biodegradable <u>fibers</u> manufactured from thermoplastic starch and textile products and other articles manufactured from such fibers

DATE-ISSUED: April 17, 2001

INVENTOR - INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY
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Biotec Biologische Naturverpackungen GmbH DEX 03

APPL-NO: 8/ 860147 [PALM]
DATE FILED: August 25, 1997

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DE 44 46 054 December 22, 1994
DE 195 13 235 April 7, 1995

PCT-DATA:

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INT-CL: [7] B32 B 23/04

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FIELD-OF-SEAPCH: 442/59, 442/361, 442/395, 442/165, 442/295, 524/47, 523/128, 604/370,

604/372

PRIOR-ART-DISCLOSED

U.S. PATENT DOCUMENTS

Search Selected Search ALL

	PAT-NO	ISSUE-DATE	PATENTEE-NAME	US-CL
	5234977	August 1993	Bastioli et al.	524/47
	5275774	January 1994	Bahr et al.	264/211
	<u>5295985</u>	March 1994	Romesser et al.	604/358
71	5516815	May 1996	Buchler et al.	523/128

## FOREIGN PATENT DOCUMENTS

FOREIGN-PAT-NO	PUBN-DATE May 1993	COUNTRY EPX	US-CL
0542155 0541050	May 1993	EPX	
0596437	May 1994	EPX	
03027109	February 1991	JPX	
04146217	May 1992	JPX	
90/05161	May 1990	WOX	
WO91/12186	August 1991	WOX	
91/16375	October 1991	WOX	
92/02559	February 1992	WOX	
92/20740	November 1992	WOX	
93/07213	April 1993	WOX	

ART-UNIT: 171

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## ABSTRACT:

Articles of manufacture which comprise biodegradable <u>fibers</u> and fabrics made therefrom. The <u>fibers</u> are made from starch-based biodegradable thermoplastic polymers, which preferably include a an additional biodegradable thermoplastic polymer blended with thermoplastic starch for improved chemical and physical properties. Threads or <u>fibers</u> for the manufacture of these articles are drawn in a process that improves their mechanical properties, particularly their strength. These threads or <u>fibers</u> can be used in the manufacture of articles that have open, semi-densely packed or <u>densely</u> packed structures.

31 Claims, 3 Drawing figures